Appln. No. 10/632, 116 Amdt. dated October 30, 2006 Reply to Office Action of August 18, 2006

dments To The Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

OCT . 3 0 2006

Claims 1-14 (Canceled)

- 15. (Currently Amended) A method for manufacturing a mascara brush comprising a plurality of bristles held between two intertwisted wire sections forming a core, with said core comprising a curved core section, including the steps of:
 - manufacturing a raw brush having at least two
 straight cores, a portion of each core having
 bristles, said straight cores extending from a
 common handle section (5);
 wherein ends of said two straight cores are
 intertwisted to form said handle section which has
 no bristles,
 - inserting the portion of said straight cores having bristles into a bending tool having a convex bending plunger (12) and a concave counter-plunger (13) being substantially complementary thereto;
 - bending the portion of said straight cores having bristles between the convex plunger (12) and the

Appln. No. 10/632; 116 Amdt. dated October 30, 2006 Reply to Office Action of August 18, 2006

concave counter-plunger (13) when said bending plunger (12) and said counter-plunger (13) are moved towards each other and then away from each other;

- taking resulting cores (2,3) out of said being tool;
- wherein said resulting cores of said bristles

 are formed to extend from said common handle

 section (5) and separate from each other from a

 point on said common handle section (5) spaced

 apart from a common point E on said common

 handle section (5), and
- wherein two tangents (T₂, T₃) respectively

 drawn through common point E and along the

 curved central axis of said resulting cores (2,

 3) form an angle ß between said tangents (T₂,

 T₃) which is less than 20°.
- 16. (Previously Presented) The method for manufacturing a mascara brush according to claim 15, wherein the bristles of the resulting cores taken out of said bending tool are overlapping.